Index to Volume XL

January---December, 1912

A

Accidents, Prevention of Foundry..... 220
Accidents in Steel Foundry, Prevention of 535
Acid Baths 59
Acid Open-Hearth Casting Plant, Construction Features and Equipment..... 25
Acid Poisoning 424
Air Compressor, Chicago Pneumatic Tool Co., Chicago 438
Air Furnaces, Draftless Stoking Door for 337
Air Furnace Practice 83
Air in Foundries, Compressed..... 519
Acid Stripping Solution 320
Alloy, Anti-Corrosive 418, 478
Alloy for Bushings 18
Alloy, Cheap White Metal..... 528
Alloy for Casting in Iron Molds..... 418
Alloy Nomenclatures 522
Alloys, Mixtures of Brass and Bronze, ...Data Sheet No. 120, August, 1912
Alloy of Copper, Nickel and Iron..... 319
Alloy Steel Casting Co., Wheeling, W. Va. 235
Alloy, Strong and Cheap..... 149
Alloys, Fusible, ...Data Sheet No. 109, March, 1912
Alloys for Motor Car Service..... 525
Alloys for Soft White Metal Patterns..... 148
Alloys, Phosphorized 369
Alloy to Replace Brass..... 478
Alloys, Zinc and Aluminum..... 468
Aluminum Alloy and Die-Casting..... 59
Aluminum Alloys for Bells..... 478
Aluminum Alloy for Hollow Ware..... 417
Aluminum Bronze Bushings 368
Aluminum Castings, Cadmium in..... 368
Aluminum Castings, Finished by Tumbling 139
Aluminum Castings, Finishing of 204
Aluminum Castings, Sand for..... 478
Aluminum Founding in Mexico..... 304
Aluminum in Iron Molds, Casting of..... 194
Aluminum, Lead and Silicon in Brass.... 230
Aluminum Match-Plates, Manufacture of.. 221
Aluminum Propeller Blades 193
Aluminum, Solder for 380
Aluminum Solders 37
Aluminum Ware, Cleaning of 424
Aluminum Work, Green Sand Cores in... 141
American Foundry Industry, Statistics of. 329
American Institute of Metals.....152, 226
American Institute of Metals, Buffalo Meeting 473
An Effective Skim Gate..... 537
Anderson Oil Co. 124
Annealing Boxes, Castings for..... 469
Annealing Brass Castings..... 111
Annealing Coinage Alloys..... 457
Annealing Oven, New Malleable,..... 212
Annealing Steel Castings, Furnace for... 79
Annual Meeting of the Chicago Foundrymen's Club 208
Annual Meeting of Exhibition Co..... 539
Annual Meeting of Institute of Metals... 359
Anodes, Casting of Brass..... 205
Anodes, Nickel, Covered with Slime..... 205
Anti-Corrosive Alloy 418
Anti-Corrosive Alloy 478
Applications of Titanium, Recent..... 232
Apprentices, Training of Foundry..... 247
Arcade Mfg. Co., Freeport, Ill., Pattern Plates 259
Arcade Mfg. Co., Freeport, Ill., Stripping Plate Device 382
Architectural Bronze Castings, Molding.. 227
Areas and Dimensions of a 25-Ton Open-Hearth Furnace 464
Area of Irregular Figures, Methods of Finding the ....Data Sheet No. 111, April, 1912
Argilite 407
Arsenic 406
Artificial Patina 360
Artistic Bronze Castings, Production of... 41
Associated Foundry Foremen, History of 530
Atomic Weights 24
Australian Representative of The Foundry 208
Automobile Parts, Brass Plating for..... 138
Available Pig Iron Supply, Foundry and. 532

B

Babbitt Metals 478
Babbitt Mixtures 18
Babbitts, Mixtures for 110
Bearing Alloy 306
Bearing Bronze, Smith's 149
Bed Plate, Sweep-Molding a Circular..... 163
Bell Metal Mixtures 528
Bells, Aluminum Alloy for..... 478
Bibbs and Globe Valves, Mixture for..... 282
Black Dip for Brass..... 322
Black Nickel Formula 94
Blast Furnace Tuyeres..... 73
Blast Furnace Tuyeres, Mixture for..... 18
Blast Meter for Cupola, Clark..... 436
Blow-Holes in Brass Castings..... 478
Blow-Holes, Some Causes of..... 390
Blower Unit, Turbine-Driven..... 78
Blue-Black Finish 60
Ph. Bonvillain & E. Ronceray, Paris, Molding Machine Installations..... 335
Borings, Melting of 68
Brackets for Street Railway, Machine-Molded 77
Brass Anodes, Casting of..... 205
Brass, Black Dip for..... 322
Brass Castings, Annealing of..... 111
Brass Castings, Blow-Holes in..... 478
Brass Castings, Discoloration of..... 194
Brass Castings for Hydraulic Pressure.... 232
Brass Castings, Porosity in..... 310
Brass Deposit, Heavy 94
Brass, Dipping 111
Brass, Electro-Deposition of..... 203
Brass Finish, Flemish 234
Brass Founders' Association 124
Brass Foundry Burns 309
Brass Foundryman, Formulas for, Data Sheet No. 120, August, 1912.
Brass Foundryman, Formulas for, Data Sheet No. 115, June, 1912.
Brass Foundryman, Formulas for, Data Sheet No. 109, March, 1912.
Brass Foundryman, Useful Information for, Data Sheet No. 106, January, 1912.
Brass Foundry Practice, English..... 281
Brass, Fuel Melting Ratio for..... 418
Brass Furnace for Melting Steel..... 200
Brass Into Steel, Casting of..... 369
Brass, Lead, Silicon and Aluminum in.... 230
Brass Melting, High Pressure Gas for... 280
Brass Molders' Tubs 149
Brass Pipe Fittings, Leaks in..... 230
Brass Plating for Automobile Parts..... 138
Brass, Sand Mixtures for Cores for..... 111
Brass Scrap, Red 73
Brass Solution, How to Operate..... 276
Brass, Yellow 528
Brazing Solders, Data Sheet No. 115, June, 1912.
Briquettes, Use of Iron and Steel..... 106
British Foundrymen's Conference at Cardiff 370
British Methods for Testing Molding Sands 401
Bronze Castings, Molding Architectural... 227
Bronze Castings, Ornamental, Molding of 187
Bronze Fractures, Gray and Yellow Spots in 310
Bronze Gears, Mixture for..... 282
Bronze, Hard Phosphor 282
Bronze Injectors, Molding of..... 101
Bronze Plate, Defective Circular..... 529
Bronze, Plumbic 310
Bronzes, Wearing Qualities of..... 463
Bronzes, Wear of..... 418
Buffalo Exhibition of Foundry Equipment 453
Buffalo Heartily Welcomes Allied Foundrymen 385
Buffalo Meeting of American Foundrymen 441
Buffalo Metal Fest From Two Angles... 531
Buffalo Prepares for Foundrymen's Invasion 377
Building an Intricate Burring Machine Pattern 198
Burner for Furnace, Hauck 255
Burring Machine Pattern, Building of.... 198
Bushings, Alloy for..... 18
Bushings, Aluminum Bronze 358

BOOK REVIEWS

Annual Statistical Report of the American Iron & Steel Association for 1911, Part II 540
Casting of Iron and Non-Ferrous Metals 166
Engineering as a Vocation..... 166
Foundry Practice 166
Hawkins Mechanical Dictionary..... 82
Hendricks' Commercial Register..... 432
Iron and Steel Foundry Practice..... 166
Maximum Production 82
Metallography of Iron and Steel..... 496
Metallurgy 82
Physical Test and Chemical Analyses of Iron and Steel 166
Second Supplement to the Directory of the Iron and Steel Works of the United States 166
Technical Analysis of Brass and the Non-Ferrous Alloys 82

C

Cadmium in Aluminum Castings..... 368
Canadium 70
Carbonate of Copper 425
Car Wheels, Cast Iron, Chills in..... 153
Cast Aluminum, Filling Shrink-Holes in.. 404
Cast Iron 541
Cast Iron Car Wheels, Controlling Mixtures for 153
Cast Iron, Constitution of..... 326
Cast Iron, Expansion of..... 83
Cast Iron for Copper-Plating..... 60
Cast Iron, Origin of Shot in..... 516
Cast Steel Gears, Machine Molding of... 458
Casting a 120-Ton Iron Engine Bed Plate 305
Casting Aluminum in Iron Molds..... 194
Casting Brass Anodes 205
Casting Brass Into Steel..... 369
Casting Brass on Steel..... 417
Casting Copper in a Permanent Mold... 415
Casting Manganese Bronze, Suggestions for 282
Casting Pure Copper in Sand Molds..... 229
Casting Silver 417
Casting Works of Art in Bronze..... 18
Casting Wrought Iron in Cast Iron..... 176
Casting German Silver, Difficult Art of.. 486
Casting Steel in Electric Induction Furnaces 357
Castings, Influence of Heat on..... 8
Castings, Estimating Price of..... 156
Castings, Finishing Aluminum..... 204
Castings, Making Basic Open-Hearth Steel for 523
Castings of Rich Color..... 310
Castings, Thin Chinese 197
Center of Gravity of Irregular Figures, Method of Finding the, Data Sheet No. 112, April, 1912.
Chain Belt Co.'s Gray Iron Foundry, Milwaukee 419
Chandelier Castings, Mixture for..... 148
Chart of Elements 346
Cheap White Metal Alloy..... 528
Chemical Laboratory of a Large Steel Foundry 195
Chemical Work, Gray Iron Castings for 394
Chicago Fire Brick Co..... 156
Chicago Foundrymen's Club.....117, 272
Chicago Foundrymen's Club, Annual Meeting of 208
Chicago Steel Foundry Co.'s Steel Casting Shop 395
Chillable Iron Tests 264
Chilled Wheels, Cracks in..... 117
Chilled Wheels, Rough Treads on..... 488
Chinese Castings, Thin 197
Chipping Steel Castings with a Pneumatic Hammer 291
Circular Bronze Plate, Defective..... 529
Clark Cupola Blast Meter 436
Clean Stove Plate 356
Cleaning Aluminum Ware 424
Cleaning Enamel 140
Cleaning, Iron 94
Cleaning Nickel Solutions.....276, 361
Cleaning Solution, Electric..... 518
Cleveland-Wardsworth Sand Blast Machine 380
Coinage Alloys, Annealing of..... 457
Coloring Copper Objects 205
Colors, Producing, by Electro-Deposition.. 524
Combination Jar-Ramming and Turn-Over Draw Molding Machine..... 491
Combination of Crucible and Converter Steel Casting Processes..... 395
Combination Molding Machine.....38, 167
Combination Sand Mixer 39
Combined Jar-Ramming, Pattern Drawing and Squeezer Molding Machine..... 293
Commercial Tendencies in Malleable Practice 431
Commonwealth Steel Co. Chemical Laboratory 195
Comparative Heat Value of Fuels, Data Sheet No. 119, August, 1912.
Comparison of Green and Dry Sand Cores 208
Compressed Air in Foundries..... 519
Concrete Foundry Floors 301
Constituents of Foundry Coke, Methods for Determining the, Data Sheets Nos. 125 and 126, November, and No. 127, December, 1912.
Constitution of Cast Iron 326
Construction Features of a Model Stove Foundry 323

Molding Intricate Castings..... 405
Molding Intricate Castings at a Milwaukee Foundry. 419
Molding Iron Smoke Stacks..... 202
Molding Large Castings in an English Foundry. 182
Molding Large Cast Steel Gears by Machine. 458
Molding Machines, Economical Operation of. 392
Molding Machine Installation, French.... 335
Molding Machine, Power Turn-Over and Power Draft. 121
Molding Machine Work, Pattern Plates for. 239
Molding of Intricate Castings at Hudson Foundry Co., Jersey City, N. J..... 405
Molding Ornamental Bronze Castings.... 187
Molding Practice for Large Steel Castings 469
Molding Sands, British Methods of Testing. 401
Molding Sand Shipments..... 258
Molding Steel Castings at the Hubbard Steel Foundry Co., East Chicago, Ind.. 469
Molding Time Data, Publicity for..... 75
Molds and Cores, New Facing for..... 208
Monel Metal, Tests of..... 505
Motor Cars, Copper Alloys for..... 525
Mottled Malleable Iron..... 132
Mottled Malleable Iron..... 263
Mounting Patterns on Molding Machines.. 392

N

New Alloy of High Tensile Strength..... 107
New Aluminum Solder..... 439
New Core Box Plane..... 294
New Core Machine..... 169
New Electric Furnace for Melting Brass.. 483
New Electroplating Processes..... 60
New England Foundrymen's Association.. 77
New England Foundrymen's Association.. 496
New Facing for Cores and Molds..... 208
New Hot Galvanizing Process..... 496
New Malleable Annealing Oven..... 212
New Method of Heating Crucibles with Gas. 50
New Parting Compound..... 156
New Processes for Chilling Gray Iron Castings. 244
New Shop of Favorite Stove & Range Co., Piqua, O. 323
New Stripping Plate Device..... 382
New 24-Inch Lifting Magnet..... 541
New Type of Air Compressor..... 438
New Type of Foundry Floor..... 251
New Valve for Jolt-Ramming Machine.... 79
New Western Roll Foundry..... 211
Newark Technical School's Foundry Course 56
Nickel Anodes Covered with Slime..... 205
Nickel Baths, Equipment and Management of 515
Nickel, Copper and Brass, Finishes for.... 233
Nickel Deposits, How to Prevent the Pitting of. 322
Nickel Deposits, Pitting of..... 59
Nickelene, Melting and Casting..... 351
Nickel Solution, Difficulties with..... 93
Nickel Solutions, Cleaning, of.....276, 361
Nickel Stripping Solution..... 275
Nickel-Plated Surface, Spotted..... 275
Nickel-Plating, Pointers on..... 57
Nickel-Plating Solution, Trouble with.... 275
Nickel-Plating Steel Strips..... 322
Nickel-Plating Steel Tubes 517
Nickel-Plating Tank, Lining for..... 425
Nile Green Finish..... 59
Nomenclatures, Alloy 522
Non-Ferrous Alloys, Exhibition of..... 333
Non-Ferrous Metals, Electric Furnace for 69
Northern Engineering Works, Detroit, Mich., Light Capacity Crane..... 168
Notes on Foundry Practice..... 540
Notes on Specific Gravity, Data Sheets Nos. 123 and 124, October, 1912.
Novel Core Testing Machine..... 76
Novel Wire Scratch Brush, Simplex Brush Co., Cleveland, O..... 295

O

Open-Hearth Furnace Design and Manipulation. 464
Open-Hearth Furnace of a Detachable Type 235
Open-Hearth Furnaces, Operation of..... 112
Operating a Cupola..... 262
Operating Open-Hearth Furnaces with Eight-Hour Shifts. 461
Operation of Cupola, Suggestions for..... 66
Operation of Duplex Copper Baths..... 137
Operation of Small Open-Hearth Furnaces. 112
Orders for French Molding Machines..... 494
Origin of Shot in Cast Iron..... 516
Ormulu Gold Finish..... 94
Ornamental Bronze Castings, Molding of.. 187
Osborn Vibrator 336
Outside and Inside Chills in Iron Castings. 244
Oxidized Silver Finish..... 424
Oxy-Acetylene Welding of Copper and Its Alloys. 457

OBITUARIES

Bullock, George Saunders..... 380
Corbin, William Horace..... 496
Farrell, Franklin 81
Gow, John 36
Jack, James Miller 539
Knoeppel, John C. 213
Shed, N. W. 257
Spearman, Benjamin 496
Weber, William 36

P

Pangborn Sand Blast Tumbling Barrel.... 492
Parsons' Steam Turbine, Making a Pattern for 499
Paxson Co., J. W., Liquid Core Binders. 493
Patina, Artificial. 360
Pattern-Drawing Device. 433
Pattern for Burring Machine..... 198
Pattern Plates for Molding Machine Work. 259
Pattern Storage, Practical System for.... 151
Pattern for a Parsons' Steam Turbine... 499
Patternmaking Economies and Developments. 352
Patterns and the Cost of Production..... 116
Patterns for Machine Molded Gears..... 511
Patterns, How to Paint..... 336
Pawling & Harnischfeger Co. Foundry Grab Bucket. 255
Paxson Co., J. W. 121
Paxson Co.'s Extensions..... 210
Peerless Motor Car Co.'s Aluminum Foundry, Cleveland, O. 141
Permanent Mold for Casting Copper..... 415
Permanent Molds, Construction and Methods of Operating..... 173
Permanent Molds, Latest Development of. 173
Permanent Molds, Machine for Casting Projectiles. 173
Peterson-National Co. 428
Pewter. 46
Phosphate of Gold Solution..... 362
Phosphor Bronze, Hard..... 282
Phosphorized Alloys 369
Phosphorus and Anti-Friction Metals..... 71
Phosphorus Hardened Copper..... 231
Pigment Process 361
Pin-Holes in Iron Castings, How to Avoid. 152
Pistons for Gas Engines, Molding of..... 162
Pitting of Nickel Deposits..... 59
Pittsburgh Pneumatic Co., Canton, O., Pneumatic Hammer. 291
Plain Jar-Ramming Machine..... 125
Plating, Preparing Steel for..... 276
Plating to Enlarge Iron and Steel Objects 276
Plating Steel Ball Cups..... 138
Platinum Has Many Uses..... 472
Plumber's Goods, White Alloy for..... 111
Plumbic Bronze. 310
Pneumatic Floor Rammer, Cleveland Pneumatic Tool Co., Cleveland, O..... 296
Pneumatic Hammer for Chipping Steel Castings. 291
Pointers on Nickel-Plating..... 57
Porosity in Brass Castings..... 310
Porous Castings. 72
Porous Smelter Kettles..... 327
Portable Power Squeezer..... 124
Pouring Temperature of Manganese Bronze 487
Power Ramming Molding Machine....39, 381
Power Roll-Over, Direct-Pattern-Draw Machine, Osborn Mfg. Co., Cleveland..... 379
Power Squeezer, Portable..... 124
Power Turn-Over, Power Draft Molding Machine. 121
Practical Hints for Practical Men..... 320
Practice, English Brass Foundry..... 281
Preparations for the Foundrymen's Convention. 328
Preparing Steel for Plating..... 276
Pressure Casting, Increase of Density in.. 311
Prevention of Accidents in Steel Foundry 535
Prevention of Foundry Accidents..... 220
Proceedings of American Foundrymen's Convention at Buffalo..... 441
Process, Pigment. 361
Producing Colors by Electro-deposition... 524
Production of Artistic Bronze Castings... 41
Production of Zinc..... 5
Propeller Blades, Aluminum..... 193
Propellers, Manganese, Corrosion of..... 122
Protection for Foundry Employes..... 293
Protection Hoods for Grinding Wheels... 381
Protecting Wounds 423
Purifying Scrap Copper..... 414

Q

Quick-Detachable Grab Bucket, Whiting Foundry Equipment Co., Harvey, Ill... 170

R

Radiator Foundry, Continuous Operations in a 1
Radiator Plant of Kewanee Boiler Co., Kewanee, Ill. 1
Reactions in Electric Furnaces..... 428
Recent Applications of Titanium..... 232
Recovering Metal from Foundry Refuse.. 495
Recovery of Iron from Foundry Refuse... 161
Red Brass, Free-Cutting..... 148
Red Brass Scrap..... 73
Reel Type Core Oven..... 295
Refinishing Steel Knives 517
Refractory White Metals..... 231
Relief for Cyanide Sores..... 423
Removing Hard Enamel..... 94
Repairing the Cupola Lining..... 319
Replating Ware 320
Resistance of Wire..... 139
Rich Color on Castings..... 310
Risers on Molds..... 133
Rockwell Furnace Co, New York City, Reel Type Core Oven..... 295
Roechling-Rodenhauser Electric Induction Furnace 357
Roll Difficulties, Steel 510
Roller-Ramming and Pattern - Drawing Molding Machine, Snead Iron Works, Jersey City, N. J..... 435
Rose Gold Finish..... 276
Rough Treads on Chilled Wheels..... 488
Royal Copper Finish..... 233
Royal Silver Dip..... 139

S

Safeguarding Foundry Employes from Injury 178
Sand Blast Machine, Cleveland-Wadsworth 380
Sand-Blasting Machine, Test Results of a. 52
Sand Blasting Room 201
Sand Blast Tumbling Barrel, Pangborn... 492
Sand Cores, Comparison of Green and Dry 208
Sand for Aluminum Castings..... 478
Sand Grinding Machine for Steel Foundry 437
Sand Mixtures for Cores for Brass..... 111
Sand Molds for Casting Pure Copper..... 229
Sanitary Drinking Fountain, Ice-Cooled... 336
Scientific Management for Casting Shops.. 47
Scientific Management of a Foundry Cupola 408
Scrap, Solid Castings from..... 193
Scrap Wire Versus Ingot Copper..... 529
Segregation and Shot in Iron..... 159
Segregation of Lead 529
Selecting Mixtures of Iron..... 314
Semi-Steel 75
Semi-Steel, Brief Discussion of..... 157
Sheet Steel Products, Galvanizing of Small 134
Sherardizing Process 91
Shipments of Molding Sand..... 258
Shockless Jar-Ramming, Roll-Over and Pattern Drawing Machine 253
Shot in Cast Iron, Origin of..... 516
Shotting Copper and Nickel..... 529
Show Room for Foundry Equipment..... 414
Shrink-Holes in Cast Aluminum, Filling of 193
Shrinkage Difficulties 528
Shrinkage in Globe Valve Bodies..... 56
Shrinkage of Copper Castings..... 231
Silicon, Aluminum and Lead in Brass... 230
Silicon in Copper Alloys..... 110
Silver Bronze 148
Silver, Casting of 417
Silver Etching, Solution for..... 362
Silver Finish, Oxidized..... 424
Silver Plating, Solution for..... 274
Silver Solution 275
Silver Solution for a Heavy Deposit..... 138
Silvering Formula 234
Simple and Efficient Skimming Gate..... 197
Simple Strainer Gate 534
Sivyer Steel Casting Co., Milwaukee, Wis. 339
Skim Gate, Effective 537
Skimming Gate 197
Slag, Excessive 306
Slag Flowing from the Tap Hole..... 314
Slag in the Cupola, Excessive..... 201
Sly, W. W., Increases Manufacturing Facilities 468
Sly Sand Blast 35
Sly Sand Blast Installations..... 359
Smelter Kettles, Porous 327
Smith, J. D., Foundry Supply Co., Cleveland, O., New Installation of Foundry Equipment 291
Smith's Bearing Bronze..... 149
Smoke Stacks, Iron, Molding of..... 202
Snow Flake Finish 517
Soaking Pit Covers, Castings for..... 469
Soft Castings, Hard Scrap for..... 421
Soft Solder 139
Soft White Metal Pattern Alloys..... 148
Solder for Aluminum 380
Solder for Soft Metals..... 148
Solder, New Aluminum 439
Solder, Soft 139
Solid Castings from Scrap..... 193

Solution for Electro-Galvanizing..... 362
Solution for Nickel Stripping..... 275
Solution for Silver Etching..... 362
Solution, Gold Bronze..... 205
Solution, How to Operate a Brass..... 276
Solution, Phosphate of Gold..... 362
Solution, Silver 275
Solution, Trouble with a Nickel-Plating.. 275
Solutions for Silver Plating..... 274
Some Causes of Blow-Holes..... 390
Sound Castings, Difficulties in Making.... 524
Special Rigging and Equipment for the Foundry 215
Specifications for Steel Castings, Data Sheets Nos. 121 and 122, September, 1912.
Specific Gravity, Notes on, Data Sheets Nos. 123 and 124, October, 1912.
Spelter Solder, Data Sheet No. 115, June, 1912.
Spongy Iron Difficulties..... 132
Spotted Nickel-Plated Surface..... 275
Sprayer, Core and Mold..... 80
Standard Methods for Determining Constituents of Foundry Coke, Data Sheets Nos. 125 and 126, November, 1912.
Standard Methods for Determining the Constituents of Foundry Coke, Data Sheet No. 127, December, 1912.
Standard Specifications for Steel Castings, Data Sheets Nos. 121 and 122, September, 1912.
Statistics of the American Foundry Industry 329
Steam Metal, Formula for..... 18
Steel Ball Cups, Plating..... 138
Steel, Casting Brass on..... 417
Steel Castings for the Panama Canal.... 349
Steel for Plating, Preparation of..... 276
Steel for Castings, Basic Open-Hearth... 523
Steel Castings, Furnace for Annealing... 79
Steel Castings, Made by the Crucible Process 339
Steel Castings, Standard Specifications for, Data Sheets Nos. 121 and 122, September, 1912.
Steel Flasks, Manufacture of, at Sterling Wheelbarrow Co., West Allis, Wis..... 437
Steel Foundries, Prevention of Accidents in 535
Steel Foundry Laboratory..... 195
Steel Foundry Sand Grinding Machine... 407
Steel Hooks, Finishing of..... 321
Steel Knives, Refinishing of..... 517
Steel, Melting of, in a Brass Furnace.... 200
Steel Molds, Wash for..... 537
Steel Plate. Sulphide Finish on..... 204
Steel Roll Difficulties 510
Steel Strips, Nickel-Plating of..... 322
Steel, Strong Iron Without..... 262
Steel Tubes, Nickel-Plating 517
Sterling Wheelbarrow Co., West Allis, Wis., Steel Flasks 437
Frederic B. Stevens Co., Detroit, Mich., Mechanical Electroplating Machine..... 169
Storage Bins, Arrangement of..... 432
Storage for Patterns, Practical System... 151
Storage Space, Data Sheet No. 119, August, 1912.
Stove Castings, Plates for..... 259
Stove Plate, Clean 356
Strainer Gate, Simple 534
Strength of Crane Chains, Data Sheet No. 116, June, 1912.
Strength of Manila Rope, Data Sheet No. 116, June, 1912.
Stripping Solution, Nickel..... 275
Strong and Cheap Alloy..... 149
Strong Iron Without Steel..... 262
Substitute Alloy for Brass..... 478
Suggestions for Casting Manganese Bronze 282
Suggestions for Preventing Foundry Accidents 178
Suggestions for Training Foundry Apprentices 347
Sulphide Finish on Steel Plate..... 204
Sulphur, High 337
Sulzer Bros. Iron & Brass Foundry at Winterthur, Switzerland 103
Swedish Crucible Steel Co., Detroit, Mich. 243
Sweep-Molding a Circular Bed Plate..... 163
System for Pattern Storage..... 151

T

Tabor Jar-Ramming Machine..... 253
Tap Hole, Slag Flowing from..... 314
Taylor & Boggis Foundry Co.'s New Plant, Cleveland 283
Temperature Measurements, Data Sheet No. 110, March, 1912.
Test Results of a Sand-Blasting Machine 52
Tests of Chillable Iron 264
Tests of Monel Metal 505
Thermal Efficiency of Foundry Cupolas.. 408
Thin Chinese Castings..... 197
Thin Coatings 321
Thirty Years in the Foundry Trade..... 208
Tilting Cupola Spout 181
Time Lost Expressed in Dollars and Cents 314
Tin, Disease of 51
Tin Pest 51
Tinning Gray Iron Castings..... 140
Tissiers Metal 56
Titanium, Recent Application of..... 232
Training of Foundry Apprentices..... 347
Transfer of Ink Prints..... 93
Treatment of Cyanide Eruptions..... 423
Treatment of Scalds..... 424
Tropenas Converter Plants..... 35
Tropenas Converters in the Canal Zone.. 349
Trouble With a Nickel-Plating Solution.. 275
Tubes, Nickel-Plating Steel 517
Tubs, Brass Molders' 149
Tuohy Interchangeable Flask..... 540
Turbine-Driven Blower Unit 78
Tuyeres for Blast Furnace..... 73
Twisted Steel Gaggers 492
Types of Electric Furnaces for Melting Brass 485
Typical Cast Iron Uses and Applicable Tests 429

U

Uncommon Job for the Foundry..... 55
Union Steel Casting Co.'s Open-Hearth Plant at Pittsburgh..... 25
United States Molding Machine Co. Jar-Ramming Machine 256
Unveiling of Martin Fox Memorial..... 219
U. S. Molding Machine Co., Cleveland, Ohio, Combination Molding Machine... 167
Use of Compressed Air in Foundry Practice 519
Use of Gas Lamps 514
Use of Iron and Steel Briquettes 106
Use of Improper Sand 418
Use of Plates for Stove Castings..... 259
Use of Slide Rule for Piecework Prices in a Casting Plant 6
Useful Formulas for the Foundryman, Data Sheet No. 110, March, 1912.
Useful Information for the Brass Foundryman, Data Sheet No. 106, January, 1912.
Useful Information for the Foundryman, Data Sheet No. 105, January, 1912.
Useful Information for the Foundryman, Data Sheet No. 119, August, 1912.
Useful Information for the Foundryman, Data Sheet No. 116, June, 1912.
Useful Information for the Brass Foundrymen, Data Sheet No. 128, December, 1912.
Uses and Applicable Tests of Cast Iron.. 429
Uses of Platinum 472
Using a Skeleton Pattern for Heavy Turbine Casting 277
Utilizing Floor Space 359

V

Valves, German Silver for..... 310
Vulcan Engineering Sales Co..... 125

W

Wadsworth Core Equipment 35
Wash for Steel Molds 537
Water in the Cupola Blast..... 539
Wear of Bronzes 418
Wearing Qualities of Bronzes 463
Webb Mfg. & Supply Co., J. F., Davenport, Ia., Molding Machine..... 381
Weighing Iron Mixtures 83
Weights of Different Fuels and Space Required for Storage, Data Sheet No. 119, August, 1912.
Weights of Iron Castings, Formulas for Finding the, Data Sheets Nos. 117 and 118, July, 1912.
Weights of Iron Castings, Formulas for Finding the, Data Sheets Nos. 113 and 114, May, 1912.
Weights of Iron Castings, Formulas for Finding the, Data Sheets Nos. 107 and 108, February, 1912.
Well-Arranged Sand Blast Department... 283
Well-Arranged Storage Bins 432
Well-Equipped Milwaukee Gray Iron Foundry 419
White Alloy for Plumbers' Goods..... 111
White Metal 18
White Metal Alloy, Cheap..... 528
White Metal, Excessive Shrinkage of..... 282
White Metals for Engines, Experimental Tests of 482
White Metal Pattern Mixture 418
White Metals, Refractory 231
Whiting Foundry Equipment Co., Harvey, Ills., Quick-Detachable Grab Bucket... 170
Wightman & Richards 495
Wire Resistance 139
Wire Scratch Brush, Simplex Brush Co., Cleveland, O. 295
Wood Polishing Wheel Difficulties..... 93
Works of Art, Casting, in Bronze..... 18
Wrought Iron, Casting, in Cast Iron.... 176

Y

Yellow Brass 528
Yellow Brass, Flux for 149

Z

Zinc and Aluminum Alloys 468
Zinc, Production of 5

Authors' Index to Volume XL

January---December, 1912

B

Barr, W. H., Copper Alloys for Motor Car Service 525
Belden, A. W., Investigation of the Iron Melting Problem 456
Bengough, G. D., Effect of High Temperature on Copper Alloys..... 108
Best, W. N., Liquid Fuel in the Foundry 489
Binns, J. B., Patterns and the Cost of Production 116
Buchanan, J. F., Uncommon Job for the Foundry 55
Bull, R. A., Eight-Hour Shift in the Steel Foundry 461

C

Clamer, G. H., New Electric Furnace for Melting Brass 483

D

Dwyer, Pat, Should Risers on Molds be Covered? 133

E

Eastham, John, Sweep-Molding a Circular Bed Plate 163
Escher, M. A., Use of Iron and Steel Briquettes 106
Estep, H. Cole, Manufacture of Aluminum Match-Plates 221

F

Findley, A. I., The Foundry and Available Pig Iron Supply 532

G

Gillett, H. W., Pouring Temperature of Manganese Bronze 487
Goldsmith, A. L., Instruction for Making and Casting Nickelene or Silver Metal 351
Goldsmith, A. L., Brass Castings for Hydraulic Pressure 232
Gowland, W., Early History of Copper and Its Alloys 95

H

Hammond, Edward K., Scientific Management of a Foundry Cupola..... 408
Hansjosten, J. H., Cleaning Nickel Solutions 361
Hering, Carl, New Electric Furnace for Melting Brass 483
Horne, E. B., Molding Gas Engine Pistons 162
Horne, J. W., Suggestions for Training Foundry Apprentices 347
Horner, Joseph, Making Patterns for Machine Molded Gears—No. I..... 511
Horton, J., British Foundrymen's Conference at Cardiff 370

K

Karr, C. P., Difficult Art of Casting German Silver 486
Keep, W. J., Cast Iron for Copper-Plating 60
Keep, W. J., Clean Stove Plate..... 356
Keep, W. J., Difficulties in Making Sound Castings 524
Keep, W. J., Leaky House Heating Boiler Castings 391
Keep, W. J., Operating a Cupola..... 262
Keep, W. J., Repairing the Cupola Lining 319
Keep, W. J., Recovery of Iron from Foundry Refuse 161
Keep, W. J., Influence of Heat on Castings 8
Keep, W. J., Weighing Iron Mixtures.. 83
Keep, W. J., Hard Scrap for Soft Castings 421
Keep, W. J., High Sulphur 337
Keep, W. J., Porous Smelter Kettles..... 327
Keep, W. J., Slag Flowing from the Tap Hole 314
Keep, W. J., Dull Iron and Cupola Bridging 391
Keep, W. J., Excessive Slag 306
Keep, W. J., Expansion of Cast Iron.... 83
Keep, W. J., Fire Brick Tapping Hole... 17
Keep, W. J., Foundry Roof..... 46
Keep, W. J., Gray Iron Castings for Chemical Work 394
Keep, W. J., Water in the Cupola Blast. 539
Kershaw, John B. C., New Method of Heating Crucibles with Gas..... 50
Kline, Geo. C., Tilting Cupola Spout..... 181
Knoeppel, C. E., Efficiency Movement in the Foundry 47

L

Liggett, Thomas Jr., Sherardizing Process 91
Longmuir, Percy, Deoxidation of Copper and its Alloys 460

M

McLain, David, Mixing and Melting Iron Scientifically 157
Magruder, W. T., Test Results of a Sand-Blasting Machine 52
Miller, H. F. Jr., Making Basic Open-Hearth Steel for Castings..... 523
Moldenke, Richard, Commercial Tendencies in Malleable Practice..... 431
Moldenke, Richard, Mottled Malleable Iron 132
Moldenke, Richard, How to Melt Iron to Obtain the Best Results..... 503
Munnoch, P., Pertinent Suggestions for Cupola Operators 66
Murray, Arthur F., Use of Compressed Air in Foundry Practice..... 519

N

Nall, Jabez, Building an Intricate Burring Machine Pattern 193
Nelson, Guy W., The Prevention of Accidents in Steel Foundries..... 535
Nold, S. E., What Should a Cost System Accomplish? 127

O

Otto, W. S., Economical Operation of Molding Machines 392

P

Pettinos, Charles T., Mining and Sorting Graphite in Far-Off India..... 315
Ploehm, John, Open-Hearth Furnace Design and Manipulation 464
Porter, John Jermain, Typical Cast Iron Uses and Applicable Tests..... 429
Primrose, H. S., Discussion of Modern Brassfounding 363

R

Reddy, B. H., Operation of Small Open-Hearth Furnaces 112
Rhead, E. L., Segregation and Shot in Iron 159
Riepen, Walter E., Mottled Malleable Iron 263
Robinson, J. D., Molding a Water-Cooled Gas Engine Cylinder 426
Rowsbar, Seymour W., Decorative Green Finishes 360
Rowsbar, Seymour W., Equipment and Management of Nickel Baths—No. 1... 515
Rowsbar, Seymour W., Operation of Duplex Copper Baths 137
Rowsbar, Seymour W., Practical Hints for Practical Men..... 320
Rowsbar, Seymour W., Hot Cyanide Copper Solution 90
Rowsbar, Seymour W., Solutions for Silver Plating 274
Rowsbar, Seymour W., Electro-Deposition of Brass 203
Rowsbar, Seymour W., Few Pointers on Nickelplating 57
Rowsbar, Seymour W., Finishes for Nickel, Copper and Brass 233
Rowsbar, Seymour W., Medical Hints for the Plater 422

S

Schofield, T. R., Patternmaking Economies and Development 352
Searle, Alfred B., British Methods for Testing Molding Sands..... 401
Shed, N. W., Cracks in Chilled Wheels.. 117
Shed, N. W., Air Furnace Practice..... 83
Shed, N. W., How to Avoid Pin Holes in Iron Castings..... 152
Shed, N. W., Spongy Iron Difficulties... 132
Shed, N. W., Shrinkage in Globe Valve Bodies 56
Shed, N. W., Dull Iron..... 80
Shed, N. W., Excessive Slag in the Cupola 201
Shed, N. W., Melting Borings 68
Simeon, Charles J., Scientific Operation of a Foundry 6

T

Tryon, W. L., Formulas for Finding the Weights of Iron Castings, Data Sheets Nos. 107 and 108, February, 1912; Nos. 113 and 114, May, 1912; Nos. 117 and 118, July, 1912.
Tryon, W. L., Methods of Finding the Area of Irregular Figures, Data Sheet No. 111, April, 1912.
Tryon, W. L., Method of Finding the Center of Gravity of Irregular Figures, Data Sheet No. 112, April, 1912.
Tryon, W. L., Notes on Specific Gravity, Data Sheets Nos. 123 and 124, October, 1912.
Tupper, C. A., Making a Pattern for a Parsons Steam Turbine 499
Tuttle, H. N., Molding Iron Smoke Stacks 202
Tuttle, H. N., Filling Shrink-Holes in Cast Aluminum 404
Tuttle, H. N., Practical Pattern Storage System 151

V

Vickers, C., Casting Copper in a Permanent Mold 415
Vickers, C., Casting Works of Art in Bronze 18
Vickers, C., Results of Manganese Bronze Experiments 147
Vickers, C., New Alloy of High Tensile Strength 107
Vickers, C., Production of Artistic Bronze Castings 41
Vickers, C., Molding Artchitectural Bronze Castings 227
Vickers, C., Molding Ornamental Bronze Castings 187
Vom Baur, C. H., Electric Induction Furnace for Cast Steel 357

W

Webster, F., The Buffalo Metal Fest from Two Angles 531
Webster, F., Galvanizing Small Sheet Steel Products 134
West, Thomas D., Results of a Series of Chillable Iron Tests..... 264
West, Thomas D., New Processes for Chilling Gray Iron Castings..... 244
Whitney, Asa W., Control of Mixtures for Cast Iron Car Wheels..... 153
Whitney, Asa W., Rough Treads on Chilled Wheels 488
Woods, N. W., Foundry Ladles..... 152

Data Sheets, Volume XL

January---December, 1912

No. 105, January, 1912.—Useful Information for the Foundryman.

No. 106, January, 1912.—Useful Information for the Brass Foundryman.

Nos. 107 and 108, February, 1912.—Formulas for Finding the Weights of Iron Castings.

No. 109, March, 1912.—Formulas for the Brass Foundryman.

No. 110, March, 1912.—Useful Formulas for the Foundryman.

No. 111, April, 1912.—Methods of Finding the Area of Irregular Figures.

No. 112, April, 1912.—Method of Finding the Center of Gravity of Irregular Figures.

Nos. 113 and 114, May, 1912.—Formulas for Finding the Weights of Iron Castings.

No. 115, June, 1912.—Formulas for the Brass Foundryman.

No. 116, June, 1912.—Useful Information for the Foundryman.

Nos. 117 and 118, July, 1912.—Formulas for Finding the Weights of Iron Castings.

No. 119, August, 1912.—Useful Information for the Foundryman.

No. 120, August, 1912.—Formulas for the Brass Foundryman.

Nos. 121 and 122, September, 1912.—Standard Specifications for Steel Castings.

Nos. 123 and 124, October, 1912.—Notes on Specific Gravity.

Nos. 125 and 126, November, 1912.—Standard Methods of Determining the Constituents of Foundry Coke.

No. 127, December, 1912, Standard Methods for Determining the Constituents of Foundry Coke.

No. 128, December, 1912, Useful Information for the Brass Foundryman.